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Uncontrolled

Contact coplanarity
during reflow soldering

TEST REPORT

Product : SD Memory Card Socket

Data No. : AXA2R63361-M-719

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Purpose

This test confirm contact coplanarity during reflow soldering. (Reference data)

Sample

SD Memory Card Socket (Applicable to SDIO R-type, reverse type)

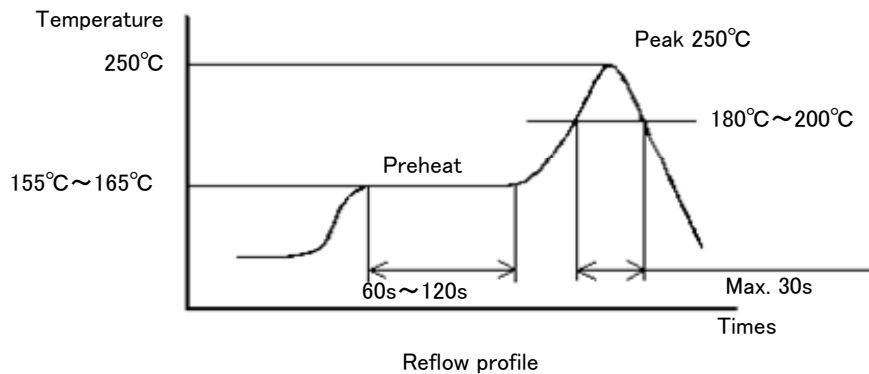
Stand-off 1.5mm 【AXA2R63361-M】 (n = 3)

Test condition

Contact coplanarity is measured in measuring instrument (cores).

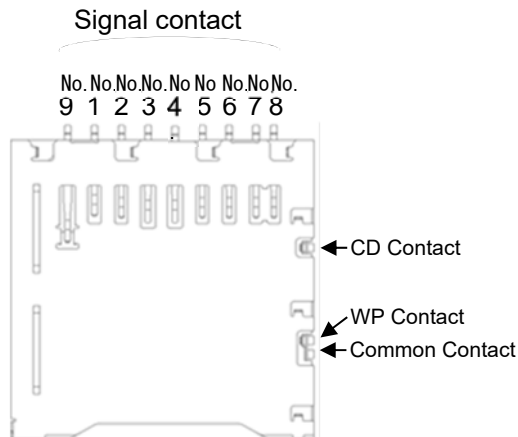
The distance between the glass surface measurement basis and contact underside is measured.

Reflow number of times: 2 times



Criteria

Specification: Max. 0.1mm (Initial)



Date: Sep. 19, 2019

HONDA TSUSHIN KOGYO CO., LTD.

Drawn by *T. Sato*

Checked by *S. Yshida*

Checked by _____

Approved by *Y. Kato*

Uncontrolled

Contact coplanarity
during reflow soldering

TEST REPORT

Product : SD Memory Card Socket

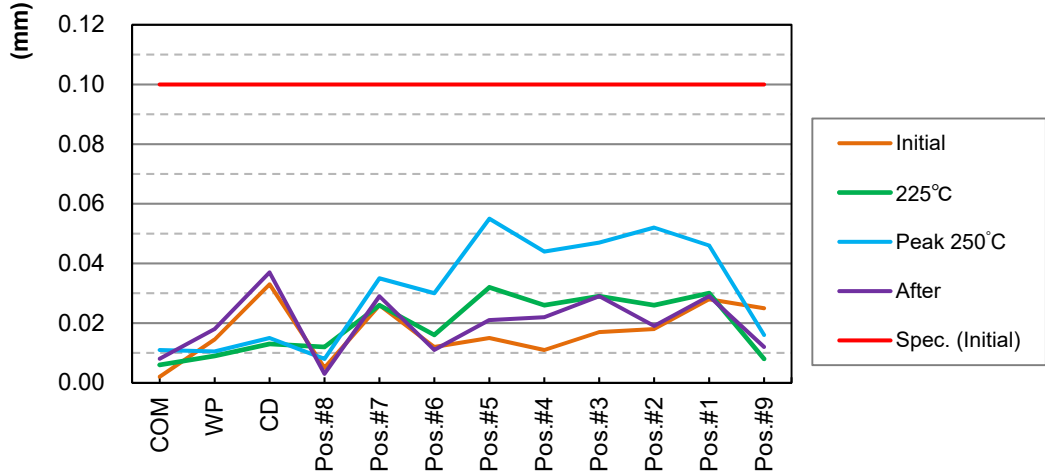
Data No. : AXA2R63361-M-719

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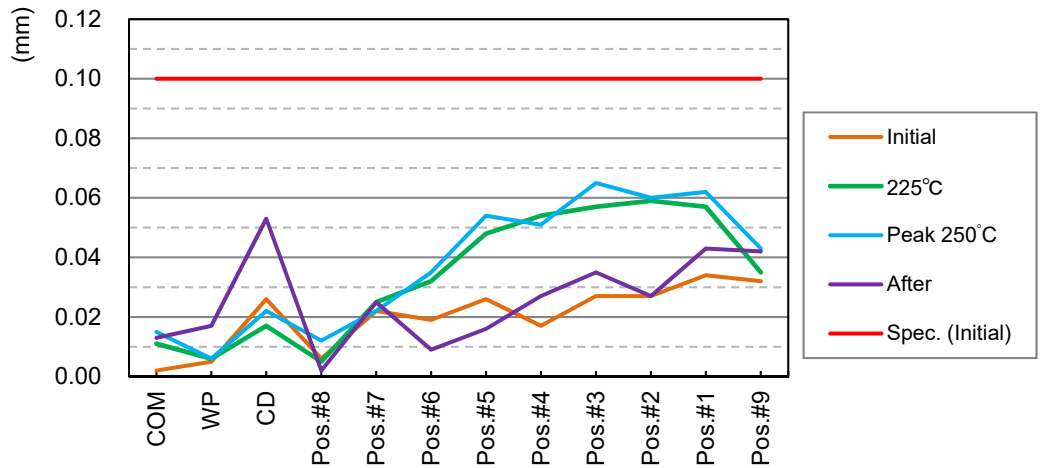
Test result

• Reflow first time

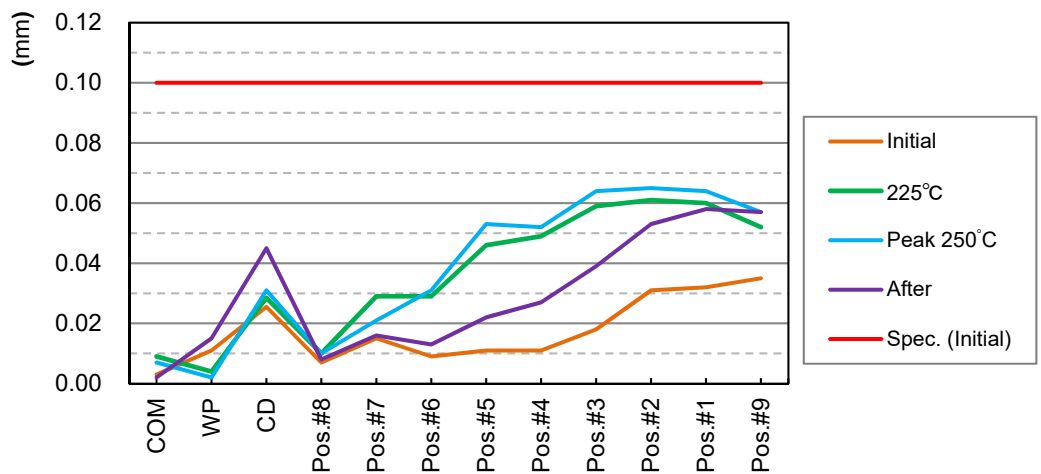
Sample No. 1



Sample No. 2



Sample No. 3



Date: Sep. 19, 2019

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Uncontrolled

Contact coplanarity
during reflow soldering

TEST REPORT

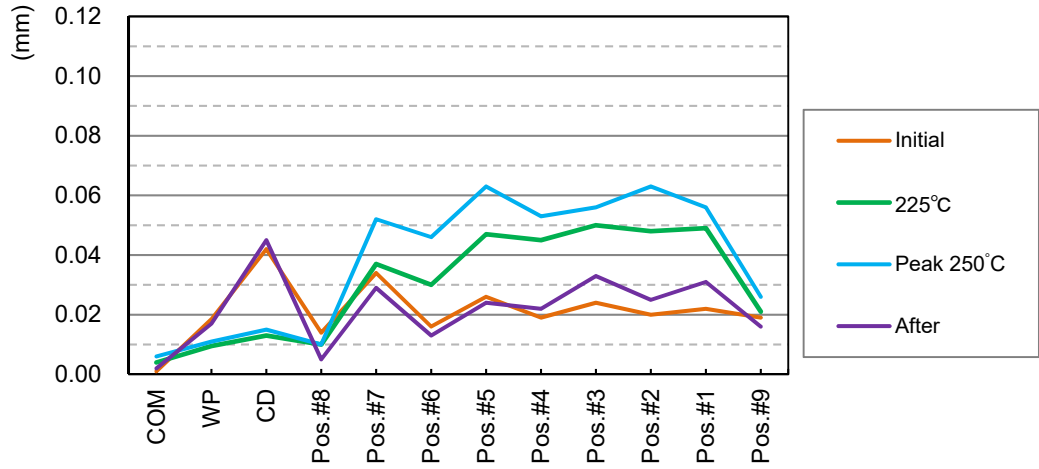
Product : SD Memory Card Socket

Data No. : AXA2R63361-M-719

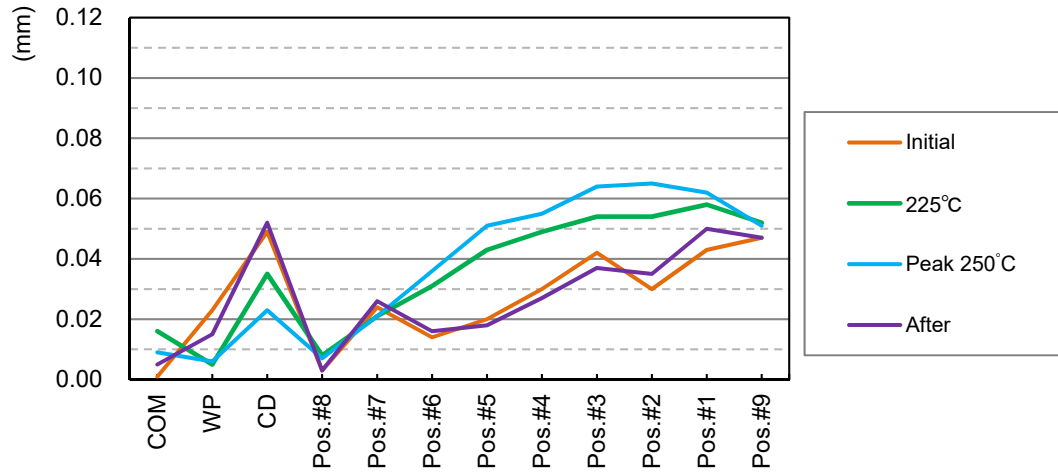
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• Reflow second times

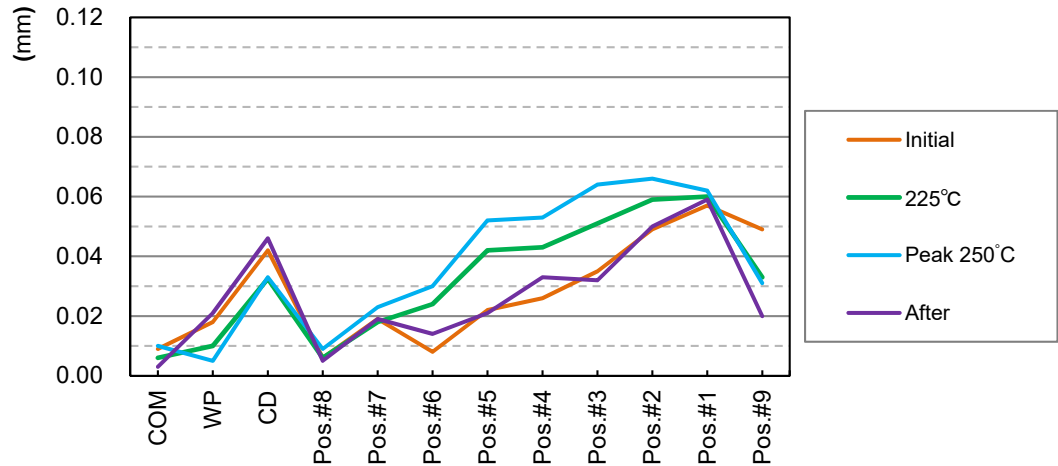
Sample No. 1



Sample No. 2



Sample No. 3



Judgment

No problem.

Date: Sep. 19, 2019

HONDA TSUSHIN KOGYO CO., LTD.