HONDA TSUSHIN KOGYO CO.,LTD.	<u> </u>	S	Sheet		1 of 3			
TOKYO JAPAN		Date	e issued		Sep 27,1992			
Draduat Chasification	Approved by		Checked by		Checked by	Prepared by		
Product Specification HKP Series Connectors	H. Ebihara		C. Nunokawa			m Miyozaki M.Miyazaki		
	1	050704	M.Miyazaki	Rev	rise and Add Part	H.Ebihara		
	LTR. DATE		BY	REV.DESCRIPT		APP.		
1.Connector Part Number								
Туре			Connector Part Number					
		_	HKP-()M5S(T,E)					
Straight single-row type			HKP-()M5T					
, and the same of		HKP-()MV5S			<u> </u>			
			HKP-Z9-()					
Straight single-row Wrapping type			HKP-()M5WS					
Right angle single-row type		-	HKP-()M5LS(E)					
	_		HKP-()MV5LS					
		-	HKP-()M2(H,E)					
		-	HKP-()MV2(E)					
			HKP-()TM2					
		⊢	HKP-()M2WT(H,E)					
		⊢	HKP-()M2WT2					
		⊢	HKP-()M2WT3					
		HKP-()M2WS						
Straight double-row type			HKP-()M1(E,Z)					
			HKP-()M3T					
				HKP-()M3TM				
			HKP-()M4T					
		-	HKP-()M6,24,29					
		⊢	HKP-()M8(H)					
Straight double -row Wrapping type		HKP-()M12S						
Straight double -row verapping type			HKP-()M2W HKP-()M2L(E)					
Right angle double-row type			HKP-()MV2L					
			HKP-()MVB2L					
			HKP-()M6L(E)					
Straight double -row type with lock screw								
Right angle double-row type with lock scr			HKP-()M					
Straight double -row Wrapping type with lock screw			HKP-()M4W-S2					
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2.Connector configuration

Connector dimensions, material and plating shall be in accordance with the referenced drawings.

3. Connector Specification

No.	Item	Specification
1	Voltage Rating	300V AC (r.m.s.)
2	Current Rating	3A DC max, per contact
3	Operating Temperature	-40°C to +105°C
4	Humidity	90 % max.
5	Insulation Resistance	1000 MΩ or more at 500V DC.
6	Dielectric withstanding Voltage	1000V AC(r.m.s.)/1 min.
7	Contact Resistance	It is based on the mating connector.
8	Vibration	MIL-STD-202F-201A
		Frequency: 10 to 55Hz
		Amplitude: 1.52mm
		Appearance: There shall not be physical or mechanical
		damage to the connector.
9	Shock	MIL-STD-202F-213B Method A
		Acceleration Peak:490m/s ²
		X,Y,Z axis each by 3 times.
		Appearance: There shall not be physical or mechanical
_		damage to the connector.
10	Thermal Shock	MIL-STD-202F-107G Method A
		-55 to 85°C, 5 cycles
		Appearance: There shall not be physical or mechanical
		damage to the connector.
11	Humidity, steady state	MIL-STD-202F-103B Method B
		90 to 95 %,40 ± 2°C, Duration: 96hours
		Insulation Resistance: 1000M Ω or more.
		Dielectric withstanding Voltage: 500V AC (r.m.s.)/1min
12	Corrosion , Salt mist	MIL-STD-202F-101E Method B
,		5% solution, Duration: 48hours
		Appearance: There shall not be excessive corrosion.

No.	Item	Specification	
13	Hydrogen sulfide	JIS H 8502 10.2	
		H ₂ S:3 ± 1 ppm,40 ± 1 °C, Duration: 96hours	
		Appearance: There shall not be excessive corrosion.	
14	Solderability	When connectors are assembled to printed circuit boards.	
		Temperature :230℃ for 5 to 10 seconds.	
		Appearance: Solderable area shall have a minimum of	
		95% solder coverage.	
15	Resistance to Soldering Heat	Solder bath method	
		260 ± 5°C, Time: 10 ± 1sec	
		Soldering iron method	
		380°C , Time: 5sec	
		without much pressure to the terminal pin.	
		Appearance: There shall not be excessive thermal	
		damage on the connector.	
16	Solvent Resistance	MIL-STD-202F-215E	
		The connector shall be capable of being cleaned by ethyl	
		alcohol.	
		Appearance: There shall be no evidence of swelling,	
		cracking, dissolving or any other defect.	
17	Contact Retention Force	Contact shall not be pulled out from insulator less than	
		9.8N.	

Note

Please perform flux washing after flow solder. Please test under actual washing conditions, and check that there is no influence of cracking, swelling, dissolving or any other defect.